

SAILKIT

ALL PURPOSE S1104 SYSTEM MARINE ADHESIVE



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- **MSDS**Resin
- MSDSHardener



PRODUCTINSIGHTS

SAILKIT

REPAIR KIT FOR SAILS

Volume: 10 ml (0.2 fl oz) Dimensions: 25x8.3X2 cm

Weight: 35 g

Performance: 24x8 cm

System: APMA

SKU: DSKP, DSKR, DSKC and DSKS

Clean and easy healing system, even in the harshest conditions

CONTENT

1 x Flexible 2K pack

Net volume: 10ml

1 x Textile patch 25x9 cm

Textile types: Nylon, Woven, fiber reinforced polyester, fiber monofilm

1 x Accessories KIT

Flexible PP spatula, nitrile gloves and

DrSails' CLEANER

1 x Hang-on selfadhesive

Euroholder for lineal

1 x Identification label

PE water resistant







EASY



FAST



CHEMISTRYINSIGHTS

ALL PURPOSE MARINE ADHESIVE

DESCRIPTION

Two-component epoxy-based adhesive system. Room temperature curing, 1:1 mixing ratio system, performing flexible, UV resistant bondlines with good mechanical strength. The adhesive system is fast curing with satisfactory use in any environmental condition, even applied underwater.

BENEFITS

High viscosity

Very flexible

Solvent-free

Multi-material bonding

Fast Curing (10 min)

Unhang

U Transparent

Underwater curing

Aging resistance

APPLICATIONS

() DIY

Composites

OEM

() Textile

Laminate

PROPERTIES





FLEXIBLE







CHEMISTRYINSIGHTS

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FLEXIBLE







SYSTEMINSIGHTS

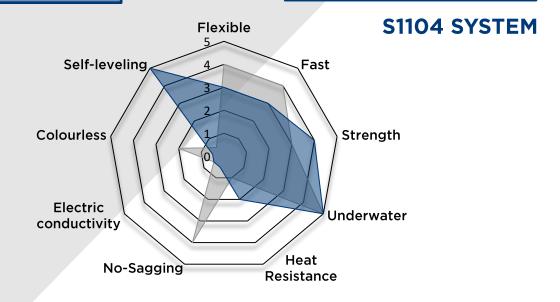
	ONE4ALL	ALL PURPOSE MARINE ADHESIVE	C·FLEX	PBOND
		CURING PER	FORMANCE	
Working Life (min)	8	8	6	20
Tack Free Time (min)	22	12	15	4
Full Cured Time (hours)	24	24	24	24
		CURED M	ATERIAL	
Tensile Strength, Mpa @ 20 min	8.38	3.53	<3	27.8
Tensile Elongation (%)	23	55	>200	4.5
Hardness Shore A (ASTM 2204)	85	57	N/A	98
Glass Transition Temperature (Tg), °C	8 to 18	10 to 12	N/A	71



SYSTEMCHART

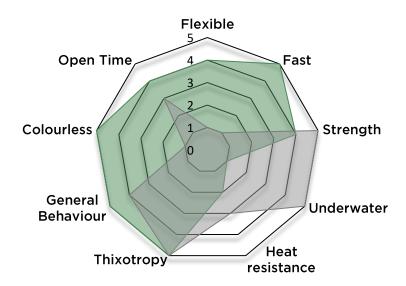
ONE4ALL

ALL PURPOSE MARINE ADHESIVE



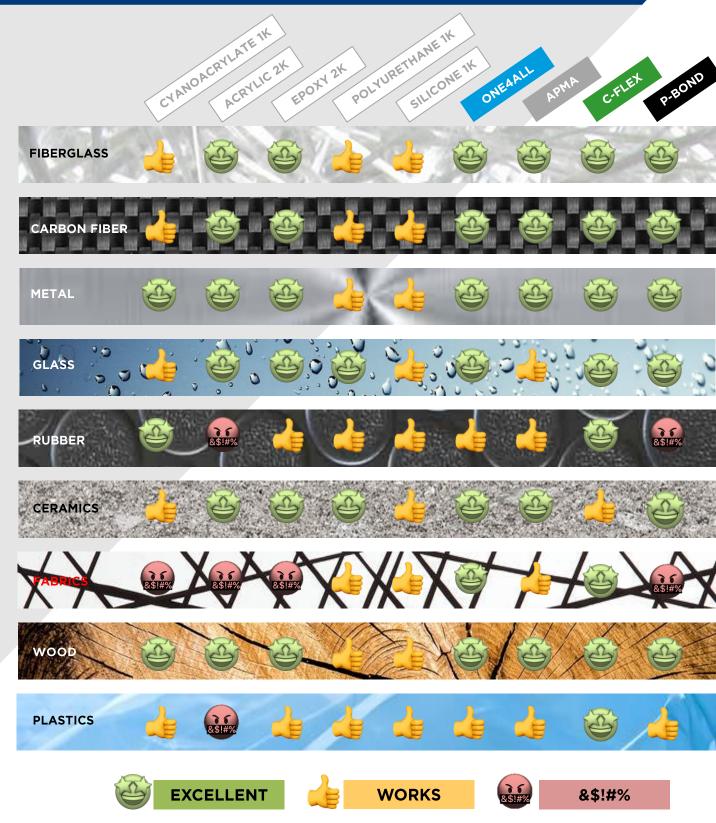








ADHESIVESELECTOR



ALL THE INFO SHOWN REFERS TO STANDARD CHEMISTRY PRODUCTS

AVAILABLE ON THE MARKET



TECHNICALDATA

ALL PURPOSE S1104 SYSTEM

PRODUCT DESCRIPTION

GLOO S1104 is a two-component epoxy-based adhesive system. Room temperature curing 1: 1 mixing ratio system performing super flexible, non sagging, UV resistant bondlines with high sealant strength. The adhesive system has satisfactory use in any environmental condition, even applied underwater.

TYPICAL APPLICATIONS

Ideal for bonding a full range of materials: metals, wood, composites, sailcloth, wetsuit, ceramic, concrete and plastics. Besides, excellent behavior joints, seals and filling gaps.

PROPERTIES OF UNCURED MATERIAL

Resin	T	ypical
	Value	Range
Chemical Type	Bisphenol-A ep	ооху
Appearance	Off-white viscous	s liquid
Odor	Light	
Density (g/ml) @ 25°C	1,21	
Viscosity (cP) @ 25°C	26.000	22.000-40.000
Flash Point (TCC) (°C)	12	
Hardener	T:	ypical
	Value	Range
Chemical Type	Mercaptan li	quid
Appearance	Colorless to pale	e white
Odor	Mercaptan-lik	ке
Density (g/ml) @ 25°C	1.18	
Viscosity (cP) @ 25°C	31.000	20.000-45.000
Flash Point (TCC) (°C)	>258	
Mixture	T	ypical
	Value	Range
Appearance	Off-white viscous	s Liquid
Density (g/ml) @ 25°C	1.2	
Mix Ratio (R:H) by Vol	. 1:1	
by We	eight 1:1	

TYPICAL CURING PERFORMANCE

Cure Speed

The graph below shows the Storage Modulus (MPa) and Loss Modulus (MPa) over time, on aluminium shear strength with an average bondline gap of 0.6 to 0.8mm on 0 to 50Hz steady state flow procedure on rheological parameters.

1,E+O4 ¬	\wedge	<u> </u>
E 1,E+03 -	1	s [MPa]
M Modulus 1,E+03		Loss Modulus [MPa]
S 1,E+01 -		C
1,E+00 O	5 10 time [min]	15

Curing Properties

(Air/water @ 25°C unless noted) Typical Value Working Life , minutes 8
Tack Free Time, minutes 12
Full Cured Time, hours 24

TYPICAL PROPERTIES OF CURED MATERIAL

Last Review: SEP 2019

(Air/water @ 25°C unless noted)	Typical Valu
Tensile Strength, MPa (psi) @ 20min	3,53
Tensile Elongation, (%)	55
Hardness Shore A (ASTM 2240)	57
Glass Transition Temperature (Tg), °C	10 to 12

GENERAL INFORMATION

For safe handling information on this product, consult the Material Safety Data Sheet, (MSDS).

Information given in the Material Safety Data Sheet is drafted in accordance with COMMISSION REGULATION (EU) 2015/830 of 28 May 2015.

See the Material Safety Data Sheet for details.

Directions for use

1.For high strength structural bonds, removal of surface contaminates such as paint, oxide films, oils, dust, mold release agents and all other surface contaminates.

2.Use gloves to minimize skin contact. DO NOT use solvents for cleaning hands.

- 3.Syringe container: Syringe ensures correct mixed ratio of the two components. Remove the syringe cap and expel a small amount of adhesive to be sure both sides are flowing evenly and freely. If automatic mixing of resin and hardener is desired, attach the mixing nozzle to the end of the cartridge and begin dispensing the adhesive.
- 4.Coaxial cartridge: To use simply insert the cartridge into the application gun and start the plunger into the cylinder using light pressure on the trigger. Use conventional high viscosity caulking gun. Remove the syringe cap and expel a small amount of adhesive to be sure both sides are flowing evenly and freely. If automatic mixing of resin and hardener is desired, attach the mixing nozzle to the end of the cartridge and begin dispensing the adhesive.



TECHNICALDATA

ALL PURPOSE S1104 SYSTEM MARINE ADHESIVE

Bulk container: Mix thoroughly by weight or volume in the proportions specified in Properties of Uncured Material section. Mix vigorously approximately 15 seconds after uniform color is obtained.

1.For maximum bond strength apply adhesive evenly to both surfaces to be joined.

2.Application to the substrates should be made within 5 to 10 minutes. Higher temperatures will reduce this working time.

3.Keep parts from moving during cure. Contact pressure is necessary. Maximum shear strength is obtained with a 0.2 to 0.5mm gap bond line.

4.Excess uncured adhesive can be cleaned up with ketone type solvents.

Storage

Product shall be ideally stored in a cool, dry location in unopened containers at a temperature between 8° C to 28° C (46° F to 82° F) unless otherwise labeled. Optimal storage is at the lower half of this temperature range. To prevent contamination of unused product, do not return any material to its original container. Shelf life was guaranteed for 36 months in described conditions.

Data Ranges

The data contained herein may be reported as a typical value and/or range. Values are based on actual test data and are verified on a periodic basis.

Note

The data contained herein are furnished for information only and are believed to be reliable.

We cannot assume responsibility for the results obtained by others over whose methods we have no control. It is the user's responsibility to determine suitability for the user's purpose of any production methods mentioned herein and to adopt such precautions as may be advisable for the protection of property and of persons against any hazards that may be involved in the handling and use thereof. In light of the foregoing,

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The discussion herein of various processes or compositions is not to be interpreted as representation that they are free from domination of patents owned by others or as a license under any Sailing Technologies patents that may cover such processes or compositions. We recommend that each prospective user test his proposed application before repetitive use, using this data as a guide. This product may be covered by one or more European or foreign patents or patent applications.

AUTHORIZED DEALER DETAILS

(in accordance with Regulation (EU) 2015/830)

APMA (Component A)

Version: 1

Revision date: 04/04/2019



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SECTION 1: IDENTIFICATION OF THE MIXTURE AND OF THE COMPANY/UNDERTAKING.

1.1 Product identifier.

Product Name: APMA (component A)

1.2 Relevant identified uses of the mixture and uses advised against.

Adhesive

Uses advised against:

Uses other than those recommended.

1.3 Details of the supplier of the safety data sheet.

Company: **Sailing Technologies, S.L.**Address: C/ CALATRAVA Nº 68, BAJOS 3

City: 08017 BARCELONA
Province: BARCELONA
Telephone: +34 932 693 348
E-mail: info@glooers.com
Web: www.glooers.com

1.4 Emergency telephone number: +34 932 693 348 (Only available during office hours)

SECTION 2: HAZARDS IDENTIFICATION.

IRRITANT PREPARATION. Splatters in the eyes can cause irritation.

2.1 Classification of the mixture.

In accordance with Regulation (EU) No 1272/2008:

Aquatic Chronic 2: Toxic to aquatic life with long lasting effects.

Eye Irrit. 2 : Causes serious eye irritation. Skin Irrit. 2 : Causes skin irritation.

Skin Sens. 1: May cause an allergic skin reaction.

2.2 Label elements.

Labelling in accordance with Regulation (EU) No 1272/2008:

Pictograms:





Signal Word:

Warning

H statements:

H315 Causes skin irritation.

H317 May cause an allergic skin reaction. H319 Causes serious eye irritation.

H411 Toxic to aquatic life with long lasting effects.

P statements:

P101 If medical advice is needed, have product container or label at hand.

P102 Keep out of reach of children. P103 Read label before use.

P273 Avoid release to the environment.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P321 Specific treatment (see ... on this label).

P501 Dispose of contents/container in chemical containers

(in accordance with Regulation (EU) 2015/830)

APMA (Component A)

Version: 1

Revision date: 04/04/2019

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EUH statements:

EUH205 Contains epoxy constituents. May produce an allergic reaction.

Contains:

Polipropilenglicol alquilfenil-éter

epoxy resin (number average molecular weight ≤ 700), reaction product: bisphenol-A-(epichlorhydrin)

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol

2.3 Other hazards.

In normal use conditions and in its original form, the product itself does not involve any other risk for health and the environment.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS.

IRRITANT PREPARATION. Splatters in the eyes can cause irritation.

3.1 Substances.

Not Applicable.

3.2 Mixtures.

Substances posing a danger to health or the environment in accordance with the Regulation (EC) No. 1272/2008, assigned a Community exposure limit in the workplace, and classified as PBT/vPvB or included in the Candidate List:

			(*)Classification - Regulation (EC) No 1272/2008	
Identifiers	Name	Concentrate	Classification	specific concentration limit
CAS No: 9003-36-5 EC No: 500-006-8 Registration No: 01- 2119454392-40-XXXX	Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	25 - 50 %	Aquatic Chronic 2, H411 - Eye Irrit. 2, H319 - Skin Irrit. 2, H315 - Skin Sens. 1, H317	-
Index No: 603-074- 00-8 CAS No: 25068-38-6 EC No: 500-033-5 Registration No: 01- 2119456619-26-XXXX	epoxy resin (number average molecular weight ≤ 700),reaction product: bisphenol-A-(epichlorhydrin)	5 - 25 %	Aquatic Chronic 2, H411 - Eye Irrit. 2, H319 - Skin Irrit. 2, H315 - Skin Sens. 1, H317	Eye Irrit. 2, H319: C ≥ 5 % Skin Irrit. 2, H315: C ≥ 5 %
Index No: 604-004- 00-9 CAS No: 1319-77-3 EC No: 215-293-2	Polipropilenglicol alquilfenil-éter	1 - 10 %	Skin Sens. 1, H317	-
Index No: 606-001- 00-8 CAS No: 67-64-1 EC No: 200-662-2 Registration No: 01- 2119471330-49-xxxx	Acetona	1 - 10 %	Eye Irrit. 2, H319 - Flam. Liq. 2, H225 - STOT SE 3, H336	-
N. CAS: 63843-89-0 N. CE: 264-513-3	1] [(3,5-bis (1,1-dimethylethyl) -4-hydroxyphenyl] methyl] butylmalonate bis (1,2,2,6,6-pentamethyl-4-piperidyl)	0.04 - 1 %	Acute Tox. 4, H302 - Aquatic Chronic 3, H412 - STOT RE 1, H372	-

^(*) The complete text of the H phrases is given in section 16 of this Safety Data Sheet.

SECTION 4: FIRST AID MEASURES.

IRRITANT PREPARATION. Its repeated or prolonged contact with the skin or mucous membranes can cause irritant symptoms such as reddening of the skin, blisters, or dermatitis. Some of the symptoms may not be immediate. They can cause allergic reactions on the skin.

4.1 Description of first aid measures.

(in accordance with Regulation (EU) 2015/830)

APMA (Component A)

Version: 1

Revision date: 04/04/2019



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In case of doubt or when symptoms of feeling unwell persist, get medical attention. Never administer anything orally to persons who are unconscious.

Inhalation.

Take the victim into open air; keep them warm and calm. If breathing is irregular or stops, perform artificial respiration.

Eye contact.

Remove contact lenses, if present and if it is easy to do. Wash eyes with plenty of clean and cool water for at least 10 minutes while pulling eyelids up, and seek medical assistance. Don't let the person to rub the affected eye.

Skin contact.

Remove contaminated clothing. Wash skin vigorously with water and soap or a suitable skin cleaner. NEVER use solvents or thinners.

Ingestion.

If accidentally ingested, seek immediate medical attention. Keep calm. NEVER induce vomiting.

4.2 Most important symptoms and effects, both acute and delayed.

Irritant Product, repeated or prolonged contact with skin or mucous membranes can cause redness, blisters or dermatitis, inhalation of spray mist or particles in suspension may cause irritation of the respiratory tract, some symptoms may not be immediate.

It may cause an allergic reaction, dermatitis, redness or inflammation of the skin.

4.3 Indication of any immediate medical attention and special treatment needed.

In case of doubt or when symptoms of feeling unwell persist, get medical attention. Never administer anything orally to persons who are unconscious. Cover the affected area with a dry sterile bandage. Protect the affected area from pressure or friction.

SECTION 5: FIREFIGHTING MEASURES.

The product does not present any particular risk in case of fire.

5.1 Extinguishing media.

Suitable extinguishing media:

Extinguisher powder or CO2. In case of more serious fires, also alcohol-resistant foam and water spray.

Unsuitable extinguishing media:

Do not use a direct stream of water to extinguish. In the presence of electrical voltage, you cannot use water or foam as extinguishing media.

5.2 Special hazards arising from the mixture.

Special risks.

Fire can cause thick, black smoke. As a result of thermal decomposition, dangerous products can form: carbon monoxide, carbon dioxide. Exposure to combustion or decomposition products can be harmful to your health.

5.3 Advice for firefighters.

Use water to cool tanks, cisterns, or containers close to the heat source or fire. Take wind direction into account. Prevent the products used to fight the fire from going into drains, sewers, or waterways. Product residues and extinguishing media may contaminate the aquatic environment.

Fire protection equipment.

According to the size of the fire, it may be necessary to use protective suits against the heat, individual breathing equipment, gloves, protective goggles or facemasks, and boots.

SECTION 6: ACCIDENTAL RELEASE MEASURES.

6.1 Personal precautions, protective equipment and emergency procedures.

For exposure control and individual protection measures, see section 8.

6.2 Environmental precautions.

Product dangerous for the environment, in case of large spills or if the product contaminates lakes, rivers, or sewers, inform the responsible authorities according to local legislation. Prevent the contamination of drains, surface or subterranean waters, and the ground.

(in accordance with Regulation (EU) 2015/830)

APMA (Component A)

Version: 1

Revision date: 04/04/2019



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6.3 Methods and material for containment and cleaning up.

Pick up the spill with non-combustible absorbent materials (soil, sand, vermiculite, diatomite, etc.). Pour the product and the absorbent in an appropriate container. The contaminated area should be immediately cleaned with an appropriate de-contaminator. Pour the decontaminator on the remains in an opened container and let it act various days until no further reaction is produced.

6.4 Reference to other sections.

For exposure control and individual protection measures, see section 8.

For later elimination of waste, follow the recommendations under section 13.

SECTION 7: HANDLING AND STORAGE.

7.1 Precautions for safe handling.

For personal protection, see section 8. Never use pressure to empty the containers. They are not pressure-resistant containers. In the application area, smoking, eating, and drinking must be prohibited.

Follow legislation on occupational health and safety.

Keep the product in containers made of a material identical to the original.

7.2 Conditions for safe storage, including any incompatibilities.

Store according to local legislation. Observe indications on the label. Store the containers between 5 and 35° C, in a dry and well-ventilated place, far from sources of heat and direct solar light. Keep far away from ignition points. Keep away from oxidising agents and from highly acidic or alkaline materials. Do not smoke. Prevent the entry of non-authorised persons. Once the containers are open, they must be carefully closed and placed vertically to prevent spills.

Classification and threshold amount of storage in accordance with Annex I to Directive 2012/18/EU (SEVESO III):

		Qualifying quant the applic	
Code	Description	Lower-tier requirements	Upper-tier requirements
E2	ENVIRONMENTAL HAZARDS - Hazardous to the Aquatic Environment in Category Chronic 2	200	500

7.3 Specific end use(s).

Multiple sectors and applications

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION.

8.1 Control parameters.

The product does NOT contain substances with Professional Exposure Environmental Limit Values. The product does NOT contain substances with Biological Limit Values.

Concentration levels DNEL/DMEL:

Name	DNEL/DMEL	Туре	Value
epoxy resin (number average molecular weight ≤	DNEL	Inhalation, Long-term, Systemic effects	12,25
700),reaction product: bisphenol-A-(epichlorhydrin)	(Workers)		(mg/m³)
CAS No: 25068-38-6	,		, . ,
EC No: 500-033-5			

DNEL: Derived No Effect Level, level of exposure to the substance below which adverse effects are not anticipated.

DMEL: Derived Minimal Effect Level, exposure level corresponding to a low risk, that risk should be considered a tolerable minimum.

8.2 Exposure controls.

Measures of a technical nature:

Provide adequate ventilation, which can be achieved by using good local exhaust-ventilation and a good general exhaust system.

Concentration:	100 %
Uses:	Adhesive
Breathing protection:	
PPE:	Filter mask for protection against gases and particles.

(in accordance with Regulation (EU) 2015/830)

APMA (Component A)

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Characteristics: «CE» marking, category III. The mask must have a wide field of vision and an

anatomically designed form in order to be sealed and watertight.

CEN standards: EN 136, EN 140, EN 405

Maintenance: Should not be stored in places exposed to high temperatures and damp environments before use. Special

attention should be paid to the state of the inhalation and exhalation valves in the face adaptor.

Read carefully the manufacturer's instructions regarding the equipment's use and maintenance. Attach the necessary filters to the equipment according to the specific nature of the risk (Particles and aerosols:

P1-P2-P3, Gases and vapours: A-B-E-K-AX), changing them as advised by the manufacturer.

Filter Type needed: A2

Hand protection:

Observations:

Maintenance:

PPE: Work gloves.

Characteristics: «CE» marking, category I.

CEN standards: EN 374-1, En 374-2, EN 374-3, EN 420

Keep in a dry place, away from any sources of heat, and avoid exposure to sunlight as much as possible.

Do not make any changes to the gloves that may alter their resistance, or apply paints, solvents or

adhesives.

Observations: Gloves should be of the appropriate size and fit the user's hand well, not being too loose or too tight.

Always use with clean, dry hands.

Material: PVC (polyvinyl chloride) Breakthrough time (min.): A80 Material thickness (mm): 0,35

Eye protection:

PPE: Face shield.

Characteristics: «CE» marking, category II. Face and eye protector against splashing liquid.

CEN standards: EN 165, EN 166, EN 167, EN 168

Visibility through lenses should be ideal. Therefore, these parts should be cleaned daily. Protectors should

Maintenance: be disinfected periodically following the manufacturer's instructions. Make sure that mobile parts move

smoothly

Observations: Face shields should offer a field of vision with a dimension in the central line of, at least, 150 mm

vertically once attached to the frame.

Skin protection:

PPE: Protective clothing.

Characteristics: «CE» marking, category II. Protective clothing should not be too tight or loose in

order not to obstruct the user's movements.

CEN standards: EN 340

Maintenance: In order to guarantee uniform protection, follow the washing and maintenance instructions provided by

the manufacturer.

The protective clothing should offer a level of comfort in line with the level of protection provided in

Observations: terms of the hazard against which it protects, bearing in mind environmental conditions, the user's level

of activity and the expected time of use.

Work footwear.

PPE: Work footwear. Characteristics: «CE» marking, category II.

CEN standards: EN ISO 13287, EN 20347

Maintenance: This product adapts to the first user's foot shape. That is why, as well as for hygienic reasons, it should

not be used by other people.

Observations: Work footwear for professional use includes protection elements aimed at protecting users against any

injury resulting from an accident

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES.

9.1 Information on basic physical and chemical properties.

Appearance: White viscous liquid

Colour: Blanco Odour:Light

Odour threshold: N.A./N.A.

pH:6

Melting point:N.A./N.A.
Boiling Point: N.A./N.A.
Flash point: 14 °C

Evaporation rate: N.A./N.A.

Inflammability (solid, gas): Flammable Lower Explosive Limit: N.A./N.A.

(in accordance with Regulation (EU) 2015/830)

APMA (Component A)

Version: 1

Revision date: 04/04/2019

gloo

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Upper Explosive Limit: N.A./N.A. Vapour pressure: < 0.0002 kPa Vapour density:N.A./N.A. Relative density:1.17 g/cm³ Solubility:N.A./N.A. Liposolubility: N.A./N.A.

Hydrosolubility: Practically insoluble

Partition coefficient (n-octanol/water): N.A./N.A.

Auto-ignition temperature: N.A./N.A. Decomposition temperature: > 200 °C°C

Viscosity: 25000-45000 Explosive properties: N.A./N.A. Oxidizing properties: N.A./N.A.

N.A./N.A.= Not Available/Not Applicable due to the nature of the product

9.2 Other information.

Pour point: N.A./N.A. Blink: N.A./N.A.

Kinematic viscosity: N.A./N.A.

N.A./N.A.= Not Available/Not Applicable due to the nature of the product

SECTION 10: STABILITY AND REACTIVITY.

10.1 Reactivity.

The product does not present hazards by their reactivity.

10.2 Chemical stability.

Unstable in contact with:

- Acids.
- Bases.
- Oxidizing agents.

10.3 Possibility of hazardous reactions.

In certain conditions this may cause a polymerization reaction.

10.4 Conditions to avoid.

Avoid the following conditions:

- Heating.
- High temperature.
- Contact with incompatible materials.

10.5 Incompatible materials.

Avoid the following materials:

- Acids.
- Bases.
- Oxidizing agents.

10.6 Hazardous decomposition products.

Depending on conditions of use, can be generated the following products:

- COx (carbon oxides).
- Organic compounds.

SECTION 11: TOXICOLOGICAL INFORMATION.

Based on the properties of the epoxy components, and keeping in mind the toxicological data on similar preparations, this preparation can sensitise and irritate the skin, eyes, and respiratory tract.

The low molecular weight epoxy components are irritants to the eyes, mucous membranes, and skin. Repeated contact with the skin can lead to its irritation or sensitisation, possibly with accentuated autosensitisation to other epoxies.

IRRITANT PREPARATION. Splatters in the eyes can cause irritation.

(in accordance with Regulation (EU) 2015/830)

APMA (Component A)

Version: 1

Revision date: 04/04/2019



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IRRITANT PREPARATION. Its repeated or prolonged contact with the skin or mucous membranes can cause irritant symptoms such as reddening of the skin, blisters, or dermatitis. Some of the symptoms may not be immediate. They can cause allergic reactions on the skin.

11.1 Information on toxicological effects.

There are no tested data available on the product.

Repeated or prolonged contact with the product can cause the elimination of oil from the skin, giving rise to non-allergic contact dermatitis and absorption of the product through the skin.

Splatters in the eyes can cause irritation and reversible damage.

a) acute toxicity;

Not conclusive data for classification.

b) skin corrosion/irritation;

Product classified:

Skin irritant, Category 2: Causes skin irritation.

c) serious eye damage/irritation;

Product classified:

Eye irritation, Category 2: Causes serious eye irritation.

d) respiratory or skin sensitisation;

Product classified:

Skin sensitiser, Category 1: May cause an allergic skin reaction.

e) germ cell mutagenicity;

Not conclusive data for classification.

f) carcinogenicity:

Not conclusive data for classification.

g) reproductive toxicity;

Not conclusive data for classification.

h) STOT-single exposure;

Based on available data, the classification criteria are not met.

i) STOT-repeated exposure;

Not conclusive data for classification.

j) aspiration hazard;

Not conclusive data for classification.

SECTION 12: ECOLOGICAL INFORMATION.

12.1 Toxicity.

There is no information available on the biodegradability of the substances present.

12.2 Persistence and degradability.

There is no information available on the degradability of the substances present.

No information is available regarding the degradability of the substances present. No information is available about persistence and degradability of the product.

12.3 Bioaccumulative potential.

No information is available regarding the bioaccumulation of the substances present.

12.4 Mobility in soil.

No information is available about the mobility in soil.

The product must not be allowed to go into sewers or waterways.

Prevent penetration into the ground.

12.5 Results of PBT and vPvB assessment.

No information is available about the results of PBT and vPvB assessment of the product.

(in accordance with Regulation (EU) 2015/830)

APMA (Component A)

Version: 1

Revision date: 04/04/2019



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12.6 Other adverse effects.

No information is available about other adverse effects for the environment.

SECTION 13 DISPOSAL CONSIDERATIONS.

13.1 Waste treatment methods.

Do not dump into sewers or waterways. Waste and empty containers must be handled and eliminated according to current, local/national legislation.

Follow the provisions of Directive 2008/98/EC regarding waste management.

SECTION 14: TRANSPORT INFORMATION.

Transport following ADR rules for road transport, RID rules for railway, ADN for inner waterways, IMDG for sea, and ICAO/IATA for air transport.

Land: Transport by road: ADR, Transport by rail: RID.

Transport documentation: Consignment note and written instructions

<u>Sea</u>: Transport by ship: IMDG. Transport documentation: Bill of lading <u>Air</u>: Transport by plane: ICAO/IATA. Transport document: Airway bill.

14.1 UN number. UN No: UN3082

14.2 UN proper shipping name.

Description:

ADR: UN 3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS FORMALDEHYDE, OLIGOMERIC REACTION PRODUCTS WITH 1-CHLORO-2,3-EPOXYPROPANE AND PHENOL / EPOXY RESIN (NUMBER AVERAGE MOLECULAR WEIGHT \leq 700), REACTION PRODUCT: BISPHENOL-A-(EPICHLORHYDRIN)), 9, PG III

IMDG: UN 3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS FORMALDEHYDE, OLIGOMERIC REACTION PRODUCTS WITH 1-CHLORO-2,3-EPOXYPROPANE AND PHENOL / EPOXY RESIN (NUMBER AVERAGE MOLECULAR WEIGHT ≤ 700),REACTION PRODUCT: BISPHENOL-A-(EPICHLORHYDRIN) / FORMALDEHYDE, OLIGOMERIC REACTION PRODUCTS WITH 1-CHLORO-2,3-EPOXYPROPANE AND PHENOL), 9, PG III, MARINE POLLUTANT

ICAO/IATA: UN 3082, ÉNVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS FORMALDEHYDE, OLIGOMERIC REACTION PRODUCTS WITH 1-CHLORO-2,3-EPOXYPROPANE AND PHENOL / EPOXY RESIN (NUMBER AVERAGE MOLECULAR WEIGHT ≤ 700),REACTION PRODUCT: BISPHENOL-A-(EPICHLORHYDRIN)), 9, PG III

14.3 Transport hazard class(es).

Class(es): 9

14.4 Packing group.

Packing group: III

14.5 Environmental hazards.

Marine pollutant: Yes



Dangerous for the environment

14.6 Special precautions for user.

Labels: 9

(in accordance with Regulation (EU) 2015/830)

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Hazard number: 90 ADR LQ: 5 L IMDG LQ: 5 L ICAO LQ: 30 kg B

Provisions concerning carriage in bulk ADR: Not authorized carriage in bulk in accordance with ADR. Transport by ship, FEm – Emergency sheets (F – Fire, S - Spills): F-A,S-F Proceed in accordance with point 6.

14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code.

The product is not transported in bulk.

SECTION 15: REGULATORY INFORMATION.

This information is shown on the current Safety Data Sheet for the Preparation.

15.1 Safety, health and environmental regulations/legislation specific for the mixture.

The product is not affected by the Regulation (EC) No 1005/2009 of the European Parliament and of the Council of 16 September 2009 on substances that deplete the ozone layer.

Volatile organic compound (VOC) VOC content (p/p): 10,9 % VOC content: 127,53 g/l

Product classification according to Annex I of Directive 2012/18/EU (SEVESO III): E2

The product is not affected by Regulation (EU) No 528/2012 concerning the making available on the market and use of biocidal products.

The product is not affected by the procedure established Regulation (EU) No 649/2012, concerning the export and import of dangerous chemicals.

15.2 Chemical safety assessment.

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

SECTION 16: OTHER INFORMATION.

Complete text of the H phrases that appear in section 3:

H225 Highly flammable liquid and vapour.
 H315 Causes skin irritation.
 H317 May cause an allergic skin reaction.
 H319 Causes serious eye irritation.
 H336 May cause drowsiness or dizziness.
 H411 Toxic to aquatic life with long lasting effects.

Classification codes:

Aquatic Chronic 2: Chronic effect to the aquatic environment, Category 2

Eye Irrit. 2 : Eye irritation, Category 2 Flam. Liq. 2 : Flammable liquid, Category 2 Skin Irrit. 2 : Skin irritant, Category 2 Skin Sens. 1 : Skin sensitiser, Category 1

STOT SE 3 : Specific target organ toxicity following a single exposure, Category 3

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Sections changed compared with the previous version:

1,2,3,5,6,8,16

It is advisable to carry out basic training with regard to health and safety at work in order to handle this product correctly.

Abbreviations and acronyms used:

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.

CEN: European Committee for Standardization.

DMEL: Derived Minimal Effect Level, exposure level corresponding to a low risk, that risk should be

considered a tolerable minimum.

DNEL: Derived No Effect Level, level of exposure to the substance below which adverse effects are not

anticipated.

PPE: Personal protection equipment.

IATA: International Air Transport Association.

ICAO: International Civil Aviation Organization.

IMDG: International Maritime Code for Dangerous Goods.

RID: Regulations Concerning the International Transport of Dangerous Goods by Rail.

Key literature references and sources for data:

http://eur-lex.europa.eu/homepage.html

http://echa.europa.eu/

Regulation (EU) 2015/830. Regulation (EC) No 1907/2006. Regulation (EU) No 1272/2008.

The information given in this Safety Data Sheet has been drafted in accordance with COMMISSION REGULATION (EU) 2015/830 of 28 May 2015 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC.

The information in this Safety Data Sheet on the Preparation is based on current knowledge and on current EC and national laws, as far as the working conditions of the users is beyond our knowledge and control. The product must not be used for purposes other than those that are specified without first having written instructions on how to handle. It is always the responsibility of the user to take the appropriate measures in order to comply with the requirements established by current legislation. The information contained in this Safety Sheet only states a description of the safety requirements for the preparation, and it must not be considered as a guarantee of its properties.

(in accordance with Regulation (EU) 2015/830)

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SECTION 1: IDENTIFICATION OF THE MIXTURE AND OF THE COMPANY/UNDERTAKING.

1.1 Product identifier.

Product Name: GLOO S1104 (component B)

1.2 Relevant identified uses of the mixture and uses advised against.

Adhesive

Uses advised against:

Uses other than those recommended.

1.3 Details of the supplier of the safety data sheet.

Company: **Sailing Technologies, S.L.**Address: C/ CALATRAVA Nº 68, BAJOS 3

City: 08017 BARCELONA
Province: BARCELONA
Telephone: +34 932 693 348
E-mail: info@glooers.com
Web: www.glooers.com

1.4 Emergency telephone number: +34 932 693 348 (Only available during office hours)

SECTION 2: HAZARDS IDENTIFICATION.

2.1 Classification of the mixture.

The product is not classified as hazardous according to Regulation (EU) No 1272/2008.

2.2 Label elements.

The preparation is not classified as dangerous according to the Regulation on classification, packaging and labeling of dangerous preparations.

2.3 Other hazards.

In normal use conditions and in its original form, the product itself does not involve any other risk for health and the environment.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS.

3.1 Substances.

Not Applicable.

3.2 Mixtures.

This mixture does not contain substances that represent a danger to health or the environment in accordance with Regulation (EC) No. 1272/2008, nor are they assigned a community exposure limit in the workplace, nor are they classified as PBT / mPmB or included in the Candidate List.

SECTION 4: FIRST AID MEASURES.

4.1 Description of first aid measures.

Due to the composition and the typology of the substances present in the preparation, no particular warnings are needed.

Inhalation.

Place the victim in the open air, keep him warm and at rest, if breathing is irregular or stops, practice artificial respiration.

Eye contact.

Wash eyes with plenty of clean and cool water for at least 10 minutes while pulling eyelids up, and seek medical assistance. Dont let the person to rub the affected eye.

Skin contact.

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Remove contaminated clothing. Wash skin vigorously with water and soap or a suitable skin cleaner. **NEVER** use solvents or thinners.

Ingestion.

If accidentally ingested, seek immediate medical attention. Keep calm. **NEVER** induce vomiting.

4.2 Most important symptoms and effects, both acute and delayed.

No known acute or delayed effects from exposure to the product.

4.3 Indication of any immediate medical attention and special treatment needed.

In cases of doubt, or when symptoms of discomfort persist, seek medical attention. Never give anything by mouth to people who are unconscious.

SECTION 5: FIREFIGHTING MEASURES.

The product does not present any particular risk in case of fire.

5.1 Extinguishing media.

Suitable extinguishing media:

Extinguisher powder or CO2. In case of more serious fires, also alcohol-resistant foam and water spray.

Unsuitable extinguishing media:

Do not use a direct stream of water to extinguish. In the presence of electrical voltage, you cannot use water or foam as extinguishing media.

5.2 Special hazards arising from the mixture.

Special risks.

Fire can cause thick, black smoke. As a result of thermal decomposition, dangerous products can form: carbon monoxide, carbon dioxide. Exposure to combustion or decomposition products can be harmful to your health.

5.3 Advice for firefighters.

Use water to cool tanks, cisterns, or containers close to the heat source or fire. Take wind direction into account. Prevent the products used to fight the fire from going into drains, sewers, or waterways.

Fire protection equipment.

According to the size of the fire, it may be necessary to use protective suits against the heat, individual breathing equipment, gloves, protective goggles or facemasks, and boots.

SECTION 6: ACCIDENTAL RELEASE MEASURES.

6.1 Personal precautions, protective equipment and emergency procedures.

For exposure control and individual protection measures, see section 8.

6.2 Environmental precautions.

Prevent the contamination of drains, surface or subterranean waters, and the ground.

6.3 Methods and material for containment and cleaning up.

Pick up the spill with non-combustible absorbent materials (soil, sand, vermiculite, diatomite, etc.). Pour the product and the absorbent in an appropriate container. The contaminated area should be immediately cleaned with an appropriate de-contaminator. Pour the decontaminator on the remains in an opened container and let it act various days until no further reaction is produced.

6.4 Reference to other sections.

For exposure control and individual protection measures, see section 8.

For later elimination of waste, follow the recommendations under section 13.

SECTION 7: HANDLING AND STORAGE.

7.1 Precautions for safe handling.

The product does not require special handling measures, the following general measures are recommended:

For personal protection, see section 8.

In the area of application, smoking, eating and drinking should be prohibited.

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Comply with legislation on safety and hygiene at work.

Never use pressure to empty the containers; they are not pressure resistant containers. Keep the product in containers of a material identical to the original.

7.2 Conditions for safe storage, including any incompatibilities.

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. The product is not affected by Directive 2012/18/EU (SEVESO III).

7.3 Specific end use(s).

Multiple sector and applications

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION.

8.1 Control parameters.

None

8.2 Exposure controls.

Measures of a technical nature:

Provide adequate ventilation, which can be achieved by using good local exhaust-ventilation and a good general exhaust system.

Concentration:	100 %		
Uses:	Adhesive		
Breathing protect	ion:		
PPE:	Filter mask for protection against gases and particles.		
Characteristics:	«CE» marking, category III. The mask must have a wide field of vision and an anatomically designed form in order to be sealed and watertight.		
CEN standards:	EN 136, EN 140, EN 405		
Maintenance:	Should not be stored in places exposed to high temperatures and damp environments before use. Special attention should be paid to the state of the inhalation and exhalation valves in the face adaptor. Read carefully the manufacturer's instructions regarding the equipment's use and maintenance. Attach		
Observations:	the necessary filters to the equipment according to the specific nature of the risk (Particles and aerosols: P1-P2-P3, Gases and vapours: A-B-E-K-AX), changing them as advised by the manufacturer.		
Filter Type needed:	A2		
Hand protection:			
PPE:	Protective gloves against chemicals.		
Characteristics:	«CE» marking, category III.		
CEN standards:	EN 374-1, En 374-2, EN 374-3, EN 420		
Maintenance:	Keep in a dry place, away from any sources of heat, and avoid exposure to sunlight as much as possible. Do not make any changes to the gloves that may alter their resistance, or apply paints, solvents or adhesives.		
Observations:	Gloves should be of the appropriate size and fit the user's hand well, not being too loose or too tight. Always use with clean, dry hands.		
Material:	PVC (polyvinyl chloride) Breakthrough time (min.): Material thickness (mm): 0,35		
Eye protection:			
PPE:	Protective goggles with built-in frame.		
Characteristics:	«CE» marking, category II. Eye protector with built-in frame for protection against splashing liquid, dust, smoke, fog and vapour.		
CEN standards:	EN 165, EN 166, EN 167, EN 168		
Maintenance:	Visibility through lenses should be ideal. Therefore, these parts should be cleaned daily. Protectors should be disinfected periodically following the manufacturer's instructions.		
Observations:	Some signs of wear and tear include: yellow colouring of the lenses, superficial scratching of the lenses, scraping etc.		
Skin protection:			
PPE:	Protective clothing.		

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Characteristics: «CE» marking, category II. Protective clothing should not be too tight or loose in

order not to obstruct the user's movements.

CEN standards: EN 340

Maintenance: In order to guarantee uniform protection, follow the washing and maintenance instructions provided by

the manufacturer.

The protective clothing should offer a level of comfort in line with the level of protection provided in

terms of the hazard against which it protects, bearing in mind environmental conditions, the user's level

of activity and the expected time of use.

PPE: Work footwear.

Characteristics: «CE» marking, category II. CEN standards: EN ISO 13287, EN 20347

Maintenance: This product adapts to the first user's foot shape. That is why, as well as for hygienic reasons, it should

not be used by other people.

Observations: Work footwear for professional use includes protection elements aimed at protecting users against any

injury resulting from an accident

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES.

9.1 Information on basic physical and chemical properties.

Appearance: Liquid

Colour: Colourless to pale yeloow Odour:Mercaptan-like odor Odour threshold:N.A./N.A.

pH: 3 to 5

Melting point: N.A./N.A. Boiling Point: N.A./N.A. Flash point: > 258 °C Evaporation rate: N.A./N.A.

Inflammability (solid, gas): Not flammable

Lower Explosive Limit: N.A./N.A. Upper Explosive Limit: N.A./N.A. Vapour pressure: <0.001 kPa Vapour density:N.A./N.A. Relative density:1,15 g/cm³ Solubility:N.A./N.A. Liposolubility: N.A./N.A.

Hydrosolubility: Very slightly soluble in the following materials: cold water and hot water.

Partition coefficient (n-octanol/water): N.A./N.A.

Auto-ignition temperature: N.A./N.A. Decomposition temperature: N.A./N.A.

Viscosity: 10000-15000 cP Explosive properties: N.A./N.A. Oxidizing properties: N.A./N.A.

N.A./N.A.= Not Available/Not Applicable due to the nature of the product

9.2 Other information.

Pour point: N.A./N.A. Blink: N.A./N.A.

Kinematic viscosity: N.A./N.A.

N.A./N.A.= Not Available/Not Applicable due to the nature of the product

SECTION 10: STABILITY AND REACTIVITY.

10.1 Reactivity.

The product does not present hazards by their reactivity.

10.2 Chemical stability.

Stable under the recommended handling and storage conditions (see section 7).

10.3 Possibility of hazardous reactions.

The product does not present possibility of hazardous reactions.

10.4 Conditions to avoid.

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Avoid any improper handling.

10.5 Incompatible materials.

Keep away from oxidising agents and from highly alkaline or acidic materials in order to prevent exothermic reactions.

10.6 Hazardous decomposition products.

No decomposition if used for the intended uses.

SECTION 11: TOXICOLOGICAL INFORMATION.

11.1 Information on toxicological effects.

There are no tested data available on the product.

Repeated or prolonged contact with the product can cause the elimination of oil from the skin, giving rise to non-allergic contact dermatitis and absorption of the product through the skin.

a) acute toxicity;

Not conclusive data for classification.

b) skin corrosion/irritation;

Not conclusive data for classification.

c) serious eye damage/irritation;

Not conclusive data for classification.

d) respiratory or skin sensitisation;

Not conclusive data for classification.

e) germ cell mutagenicity;

Not conclusive data for classification.

f) carcinogenicity;

Not conclusive data for classification.

g) reproductive toxicity;

Not conclusive data for classification.

h) STOT-single exposure;

Not conclusive data for classification.

i) STOT-repeated exposure;

Not conclusive data for classification.

j) aspiration hazard;

Not conclusive data for classification.

SECTION 12: ECOLOGICAL INFORMATION.

12.1 Toxicity.

There is no information available on the biodegradability of the substances present.

12.2 Persistence and degradability.

There is no information available on the degradability of the substances present.

No information is available regarding the degradability of the substances present. No information is available about persistence and degradability of the product.

12.3 Bioaccumulative potential.

No information is available regarding the bioaccumulation of the substances present.

12.4 Mobility in soil.

No information is available about the mobility in soil.

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The product must not be allowed to go into sewers or waterways. Prevent penetration into the ground.

12.5 Results of PBT and vPvB assessment.

No information is available about the results of PBT and vPvB assessment of the product.

12.6 Other adverse effects.

No information is available about other adverse effects for the environment.

SECTION 13 DISPOSAL CONSIDERATIONS.

13.1 Waste treatment methods.

Do not dump into sewers or waterways. Waste and empty containers must be handled and eliminated according to current, local/national legislation.

Follow the provisions of Directive 2008/98/EC regarding waste management.

SECTION 14: TRANSPORT INFORMATION.

Transportation is not dangerous. In case of road accident causing the product's spillage, proceed in accordance with point 6. **14.1 UN number.**

Transportation is not dangerous.

14.2 UN proper shipping name.

Description:

ADR: Transportation is not dangerous. IMDG: Transportation is not dangerous.

ICAO/IATA: UN3334, AVIATION REGULATED LIQUID, N.O.S. (Mercaptan-terminated polymer), 9, III, Passenger and

Cargo Aircraft Packaging instructions: 964

14.3 Transport hazard class(es).

ADR: Transportation is not dangerous. IMDG: Transportation is not dangerous.

ICAO/IATA: 9



14.4 Packing group.

ADR: Transportation is not dangerous. IMDG: Transportation is not dangerous.

ICAO/IATA: III.

14.5 Environmental hazards.

ADR: Transportation is not dangerous. IMDG: Transportation is not dangerous.

ICAO/IATA: Transportation is not dangerous.

14.6 Special precautions for user.

ADR: Transportation is not dangerous. IMDG: Transportation is not dangerous.

ICAO/IATA: Transportation is not dangerous.

14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code.

ADR: Transportation is not dangerous. IMDG: Transportation is not dangerous.

ICAO/IATA: Transportation is not dangerous.

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SECTION 15: REGULATORY INFORMATION.

15.1 Safety, health and environmental regulations/legislation specific for the mixture.

The product is not affected by the Regulation (EC) No 1005/2009 of the European Parliament and of the Council of 16 September 2009 on substances that deplete the ozone layer.

Volatile organic compound (VOC)

VOC content (p/p): 9,5 % VOC content: 114 g/l

The product is not affected by Directive 2012/18/EU (SEVESO III).

The product is not affected by Regulation (EU) No 528/2012 concerning the making available on the market and use of biocidal products.

The product is not affected by the procedure established Regulation (EU) No 649/2012, concerning the export and import of dangerous chemicals.

15.2 Chemical safety assessment.

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

SECTION 16: OTHER INFORMATION.

It is advisable to carry out basic training with regard to health and safety at work in order to handle this product correctly.

Abbreviations and acronyms used:

CEN: European Committee for Standardization.

DMEL: Derived Minimal Effect Level, exposure level corresponding to a low risk, that risk should be

considered a tolerable minimum.

DNEL: Derived No Effect Level, level of exposure to the substance below which adverse effects are not

anticipated.

PPE: Personal protection equipment.

Key literature references and sources for data:

http://eur-lex.europa.eu/homepage.html

http://echa.europa.eu/

Regulation (EU) 2015/830.

Regulation (EC) No 1907/2006.

Regulation (EU) No 1272/2008.

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The information in this Safety Data Sheet on the Preparation is based on current knowledge and on current EC and national laws, as far as the working conditions of the users is beyond our knowledge and control. The product must not be used for purposes other than those that are specified without first having written instructions on how to handle. It is always the responsibility of the user to take the appropriate measures in order to comply with the requirements established by current legislation. The information contained in this Safety Sheet only states a description of the safety requirements for the preparation, and it must not be considered as a guarantee of its properties.



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